



















































# POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match thread colors. **Color names are for your reference only. When ordering please refer to each color by color number.**

1766•		Sailor Blue	1955•		Citrus Burst
1930		Bahamas Blue	1951•		Pumpkin Chiffon
1943		Dark Periwinkle	1626		Peaches 'n' Cream
1743		Oxford Blue	1869		Pumpkin Spice
1966•		Pea Coat	1625		Butterscotch
1767•		Ultra Marine	1725•		Liquid Gold
1830		China Blue	1771•		Whipped Butterscotch
1676		Hanukkah Blue	1861		Palomino
1967		Dark Denim	1622•		Parchment
1844		Indigo	1822		Coconut Cream
1643•		Navy	1661		Moonbeam
1976		Night Sky	1666		Cornsilk
1843•		Persian Blue	1683		Lemon Drop
1642•		Lapis	1624•		Egg Yolk
1874•		Baby Blue	1772		Military Gold
1953•		Powder Blue	1971•		Saffron
1675		Nordic Blue	1980		Sunflower
1733•		Blue Jay	1623		Daffodil
1842•		True Blue	1924•		Lemon Tart
1742•		Blue Ink	1959		Burnished Gold
1829		Blue Bird	1727		Baby Chick
1674		Light Denim	1866•		Buff
1871		Porcelain Blue	1735		Lemonade
1975		Colonial Blue	1724		Gold Nugget
1944•		Blueberry Smash	1792•		Old Gold

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1765•		Tiger	1970•		Emerald Ink
1965		Orange Peel	1770		Light Emerald Green
1678•		Pumpkin	1848•		Lime Green
1987		Paprika	1748•		Margarita Lime
1878		Tomato Red	1701		Spring Green
1637•		Cinnamon Candy	1650		Fresh Pine
1838		Brick Red	1749		Green Thumb
1839		Christmas Red	1988•		Kelly Green
1747•		Candy Apple Red	1851•		Cadmium Green
1754		Raspberry Punch	1651		Celtic Green
1734		Electric Red	1702		Spearmint
1781•		Radish	1751		Emerald Isle
1681		Azalea	1703		Fir
1915		Bermuda Sand	1979		Dark Amazon
1620		Light Salmon	1750•		Christmas Green
1707		Honeysuckle	1989		Leaf
1784•		Merlot	1845•		Mint
1981•		Carmine	1868		Bottle Green
1982		Craisin	1780		Rainforest
1639		Cinnabar	1985		Deep Rainforest
1616		Conch Shell	1879•		Oregon Green
1819		Blush Pink	1847		Sea Foam Green
1777		Bright Peach	1645		Light Mint
1779		Sweet Potato	1849		Tropical Teal
1638•		Barn Red	1704•		Evergreen

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1986•		Ripe Raspberry	1776		Independence Blue
1993		Watermelon	1775		Dark Federal Blue
1994		Lipstick Rose	1828•		Work Shirt
1816•		Rustic Pink	1932		Summer Sky
1815•		Baby Pink	1934•		Royal Blue
1786		Hibiscus	1797		Calypso Blue
1721		Flamingo Pink	1977•		Peacock Blue
1921•		Bubble Gum Pink	1827•		Swimming Pool
1990		Pink Rose	1852		Cobalt
1984•		Orchid	1762		Deep Ocean
1787		Fuchsia	1992		Rough Caribbean Sea
1783		Dark Raspberry	1896		Liberty
1788		Dark Magenta	1695		Cyan
1710		Magenta	1893		Sky Blue
1709•		Shocking Pink	1895•		Teal Blue
1833		Heliotrope	1891		Teal Velvet
1880•		Deep Lilac	1694		Caribbean Blue
1633		Purple Passion	1892		Robin's Egg
1631		Velvet Violet	1888		Deep Sky Blue
1832		Magestic Purple	1991		Malachite
1922•		Regal Purple	1890		Midnight Green
1634		Grape Jelly	1846•		Dark Teal
1630		Lavendula	1799		Green Turquoise
1933		Lavender Lilac	1685		Tree Frog
1722		Royal Purple	1677		Mallard Teal

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1635•		Burgundy	1669		Rosemary
1919		English Rose	1668		Silver Sage
1917•		Dusty Rose	1969		Army Green
1948		Pink Carnation	1798		Bass Green
1782		Mulberry	1999		Raisin
1835•		Cranberry	1974		Cinnamon Stick
1785		Bordeaux	1818		Powder Pink
1789		Plum Drop	1942		Rose Gold
1720		Plum	1958		Cedar Bark
1712		Lilac	1627		Dusty Lilac
1831•		Purple Pansy	1997		Plum Pudding
1719		Chokecherry	1983		Eggplant
1911		Evening Mist	1731		Purple Pearl
1834		Amethyst	1887		Mince Pie
1680		Purple Heart	1962		Admiral Blue
1711		Lavender	1760		Antique Blue
1632		Blackberry Purple	1652		Mermaid
1963		Dusty Plum	1996		Deep Emerald
1964•		Storm Sky Blue	1690		Deep Sea
1961		Blue Spruce	1746		Teal Green
1960		Dusty Blue	1692		Limestone
1761		Dolphin	1713		Peach Blush
1628		Worn Denim	1941		Mauve
1671		Country Kitchen Blue	1998		Dark Mauve
1764		Denim	1836		Cappuccino

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1705		Fresh Oregano	1758		Grizzly Bear
1904		Dark Sage	1657		Golden Oak
1900		Celadon	1927		Shiny Penny
1647		Mantis	1726		Light Brown Sugar
1903		Spruce Green	1857		Chocolate Lab
1902		Hunter Green	1973		Bronze
1649		Granny Smith	1773		Autumn Gold
1940		Key Lime	1870		Orange Sorbet
1769		Clover	1723		Flan
1905		Moss Green	1755		Marmalade
1968		Green Tea	1763		Copper
1768		Bamboo Green	1621		Rust
1648		Celery	1778		Carrot
1756		Pea Green	1752		Cantaloupe
1706		Guacamole	1898		Auburn
1790		Dill Pickle	1856		Burnt Orange
1796		Aged Moss	1753		Penny
1795		Dark Camo Green	1853		Light Apricot
1794		Field Gear	1882		Peach Blossom
1956		Olive Green	1653		Light Coral
1920		Light Khaki	1817		Pleasant Peach
1809		Brushed Bronze	1820		Peach Tea
1759		Medium Camo Green	1952		Melon Burst
1793		Bullfrog	1821		Terra Cotta
1757		Dark Olive	1899		Henna

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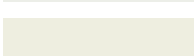
1957		Burnt Taupe	1614		Twister
1663		Clove	1613		Gull Gray
1662		Slate	1610		Silver
1862		Rhino	1687		Sterling Silver
1860•		Pussy Willow	1810•		Gray Haze
1886		Light Steel	1689		Shark
1660		Sand Castle	1665		Coal
1854		Rain Barrel	1664		Graphite
1654		Cocoa	1949•		Ivory
1859•		Dark Chocolate	1738•		Champagne
1931		Bittersweet Chocolate	1928		Natural Suede
1682•		Tusk	1872		Brunette
1938		Doe Skin	1728•		Bark
1936		Mink	1884•		Burly Wood
1744		Siamese Cat	1885		Camel
1929		Brown Hare	1855		Coffee with Cream
1736		Dark Taupe	1906		Antique Bronze
1745		Toasted Marshmallow	1673•		Khaki
1729		Buckskin	1939		Peanut Brittle
1656		Fawn	1684		Wheat
1945•		Sienna	1863		Chamois
1659•		Coffee Bean	1670•		Vegas Gold
1926		Dark Champagne	1672		Toasted Almond
1658		Mocha	1791•		Pea Soup
1858		Chestnut	1730		Cumin

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1739		Charcoal
1741•		Gun Metal
1812•		Cement
1686		Mist
1811•		Chrome
1615		Battleship
1629		Ice
1618		Gun Powder
1617		Slate Purple
1619		Granite
1740		Weimaraner
1918•		Polished Pewter
1640		Lead
1611		Smoke
1718•		Overcast Gray
1841•		Pewter
1612		Steel
1840•		Cadet Gray
1641		Obsidian
1800•		Emerald Black
1805•		Fluorescent White
1801•		Super White
1802		Snow White
1804		Natural White
1803•		Cream White

## WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

\*Recommendations for chlorine treatment: active chlorine: max. 30° C time of treatment: max. 30 minutes.

## POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

## POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

## POLYNEON No.40

dtex 135 x 2  
den 120 x 2

Art. No. 918  
10 x 5.000m



Art. No. 919  
10 x 1.000m



65#9 - 75#11

## • POLYNEON No.60

dtex 84 x 2  
den 75 x 2

Art. No. 924  
10 x 1.500m



65#9



100% Polyester Filament

max. 20g CL/I  
max. 30°C • max. 30 min

QUALITY MANAGEMENT  
Certificate  
Voluntary participation in regular monitoring according to ISO 9001:2000



Madeira USA Ltd.  
U.S. Corporate Headquarters

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Shipping from locations nationwide

\*\*\* ATTENTION \*\*\*

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.